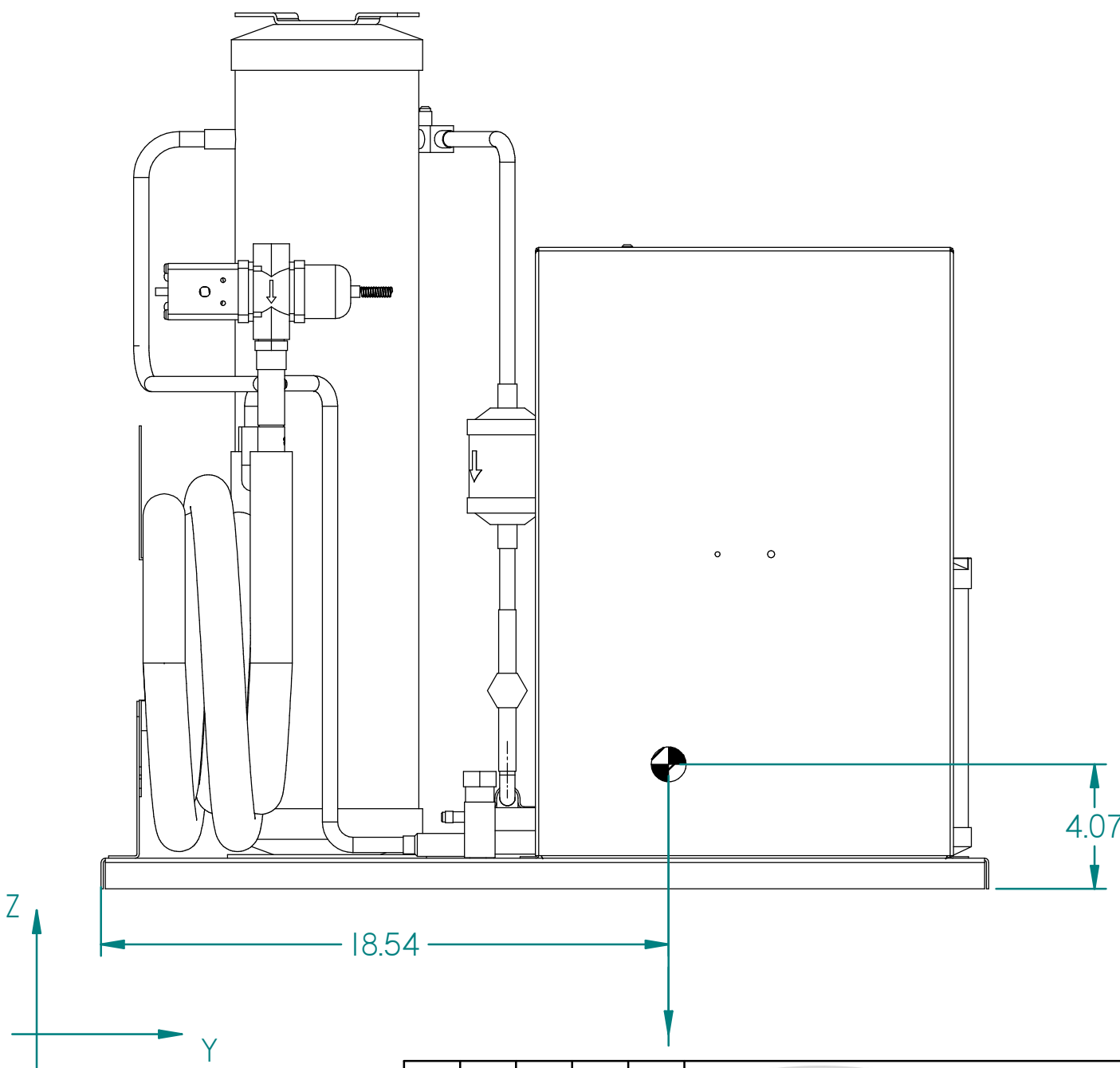
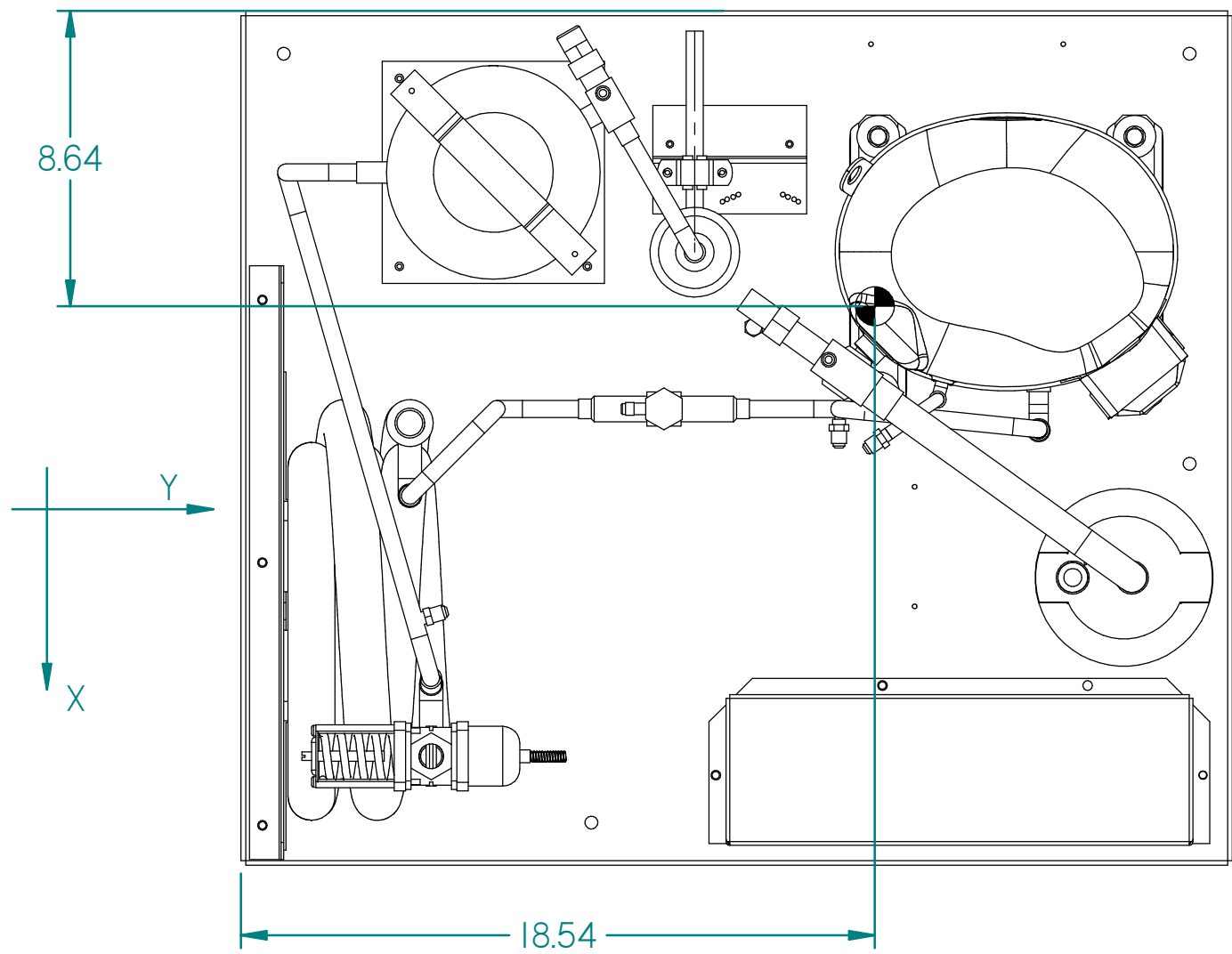
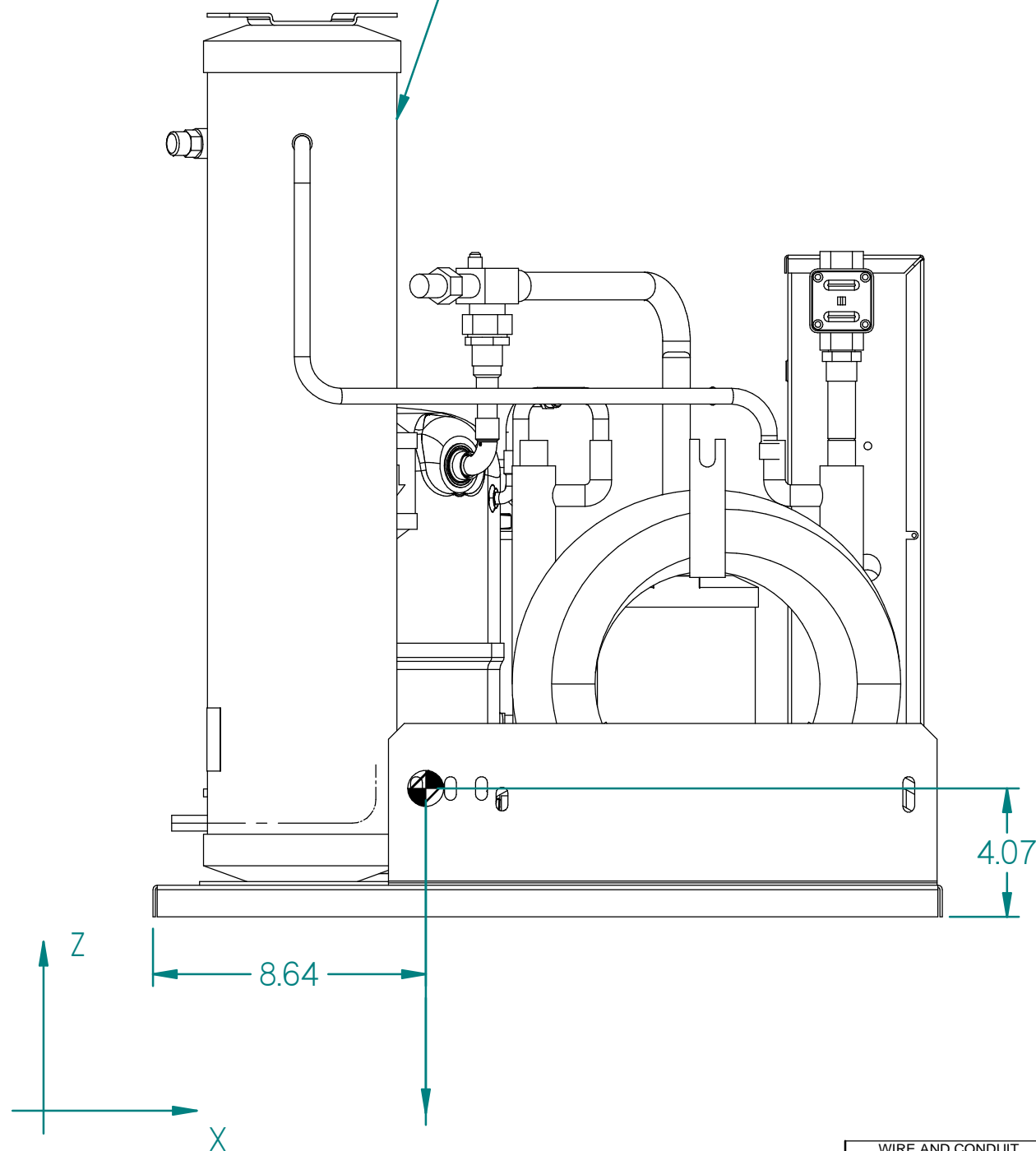


NOTES:  
1. THE MAGNITUDE OF THE VECTOR  
FOR CENTER OF GRAVITY IS  
265.04LBF WITH A UNIT VECTOR  
OF <0,0,-1>

2. CENTER OF GRAVITY--

RECEIVER CONTAINS  
50% CAPACITY OR  
333.6 CUBIC INCHES OF  
R-404A @ 110 °F



REV	ECN NO.	DATE	BY	DESCRIPTION

WIRE AND CONDUIT

WIRE CUT SIZE-----+50/-00

CONDUIT CUT SIZE

(NOT UNDER TENSION)

0 TO 12-----+13/-00

12 TO 36-----+38/-00

OVER 36-----+75/-00

COIL ASSEMBLY

FINNED LENGTH

0 TO 24-----±.06

24 TO 75-----±.13

OVER 75-----±.19

CONNECTIONS-----±.13

FIN QTY-----±3%

BOW (ANY DIRECTION)

12 TO 36-----±.13

36 TO 96-----±.19

OVER 96-----±.25

SHEET METAL

CUT SIZE-----±.03

HOLE DIAMETER-----±.005

ENDPLATE TUBE HOLE-----±.001

C/L OF HOLES-----±.02

ANGLES-----±2°

FORMED DIMENSIONS

0 TO 36-----±.03

36 TO 120-----±.06

OVER 120-----±.13

SOLID-EDGE

TUBING

FRACTIONAL-----±.03

1 TO 36-----±.06

OVER 36-----±.13

ANGLES-----±5°

TOLERANCE BLOCK

ISSUED 02/25/94 REV. A

**HEATCRAFT**

Worldwide Refrigeration

REFRIGERATION PRODUCTS LLC

STONE MOUNTAIN, GEORGIA

U.S.A.

THIS DOCUMENT CONTAINS MATERIAL AND/OR INFORMATION WHICH IS THE PROPERTY OF HEATCRAFT REFRIGERATION PRODUCTS AND IS SUPPLIED ONLY ON A PROPRIETARY BASIS. NO TRANSMITTAL SHALL BE MADE TO ANY PERSON, FIRM, OR CORPORATION WITHOUT PRIOR WRITTEN APPROVAL.

DRAWN **JMG** DATE **3/27/13**

APPROVED DATE

- -

SHT. 1 OF 1

TITLE SUBMITTAL, WATER COOLED, HWN040X6D

CENTER OF GRAVITY

PRODUCT **WATER COOLED**

PART NO.

DWG. NO. **C SUBMITTAL\_HWN040X6D\_CG**

REV. -