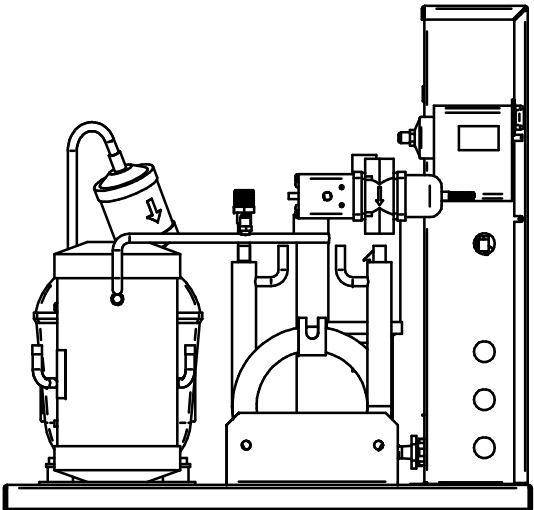
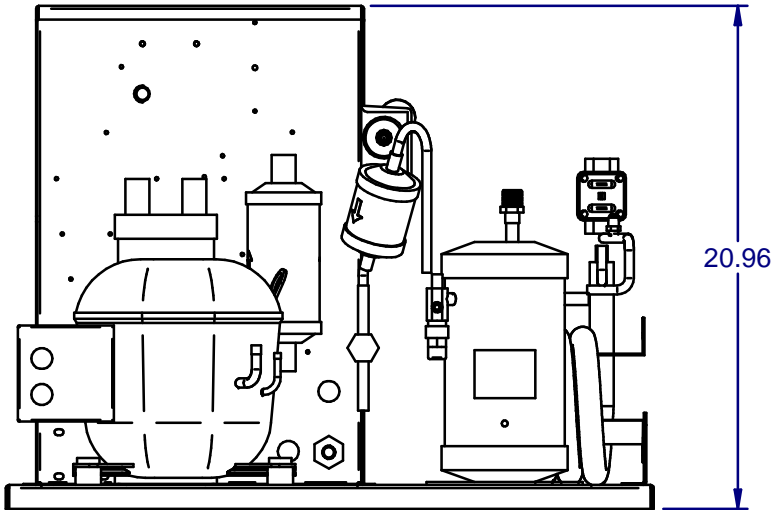
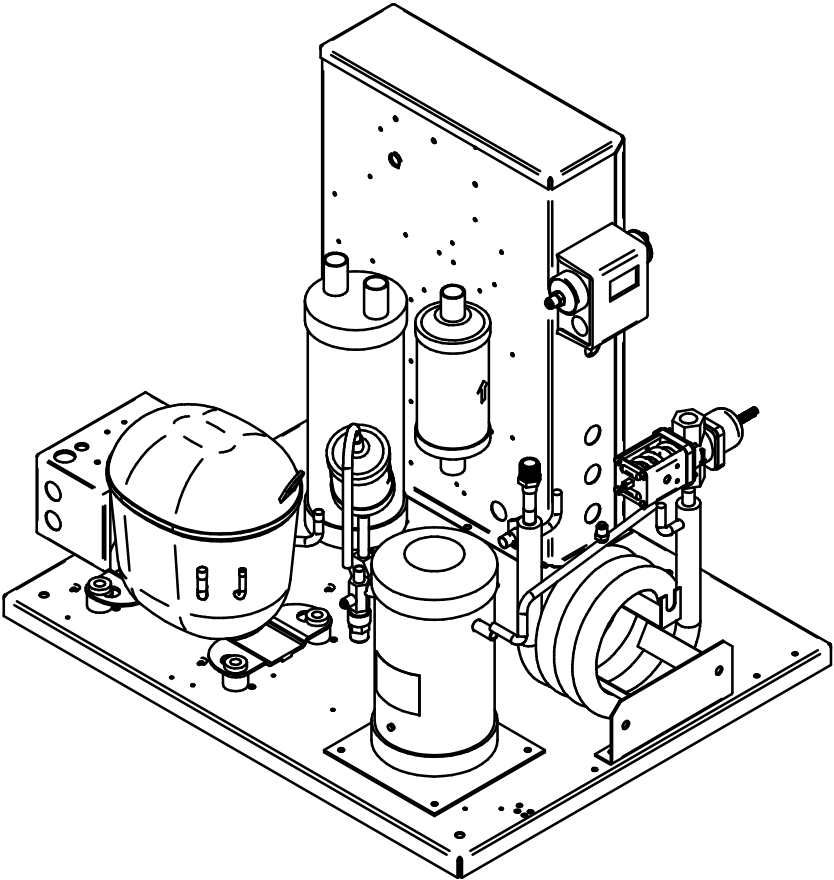
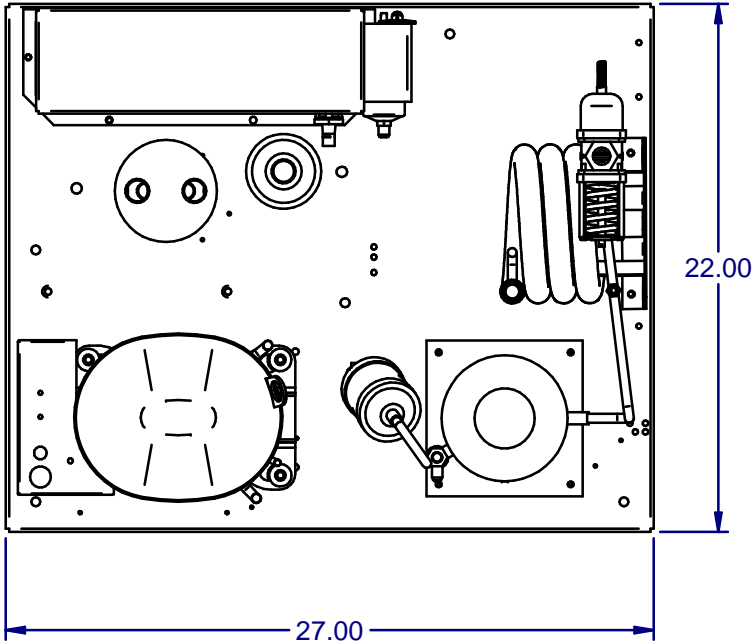



REV	ECN NO.	DATE	BY	DESCRIPTION



TOLERANCES (UNLESS OTHERWISE SPECIFIED)				<div> REFRIGERATION PRODUCTS LLC STONE MOUNTAIN, GEORGIA U.S.A.</div>		TITLE UNIT SUBMITTAL			
WIRE AND CONDUIT		COIL ASSEMBLY		SHEET METAL		TUBING		PRODUCT REMOTE	
WIRE CUT SIZE +.50/- .00		FINNED LENGTH		CUT SIZE ±.03		FRACTIONAL ±.03		PART NO.	
CONDUIT CUT SIZE (NOT UNDER TENSION)		0 TO 24 ±.06		HOLE DIAMETER ±.005		1 TO 36 ±.06		DRAWN TLD 11/14/2017	
12 TO 36 +.38/- .00		24 TO 75 ±.13		ENDPLATE TUBE HOLE ±.001		OVER 36 ±.13		APPROVED JEH 11/14/2017	
OVER 36 +.75/- .00		OVER 75 ±.19		C/L OF HOLES ±.02		ANGLES ±5°		DWG. NO. HWN005X6BS	
		CONNECTIONS ±.13		ANGLES ±2°				REV. -	
		FIN QTY. ±3%		FORMED DIMENSIONS					
		BOW (ANY DIRECTION)		0 TO 36 ±.03					
		12 TO 36 ±.13		36 TO 120 ±.06					
		36 TO 9 ±.19		OVER 120 ±.13					
		OVER 96 ±.25							
				TOLERANCE BLOCK					
				ISSUED 02/25/94 REV. A					
						THIS DOCUMENT CONTAINS MATERIAL AND/OR INFORMATION WHICH IS THE PROPERTY OF HEATCRAFT INC., AND IS SUPPLIED ONLY ON A PROPRIETY BASIS. NO TRANSMITTAL SHALL BE MADE TO ANY PERSON, FIRM, OR CORPORATION WITHOUT PRIOR WRITTEN APPROVAL.		SHT. 1 OF 1	