


| REV | ECN NO. | DATE | BY | DESCRIPTION |
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| TOLERANCES (UNLESS OTHERWISE SPECIFIED) | | | | | | | | | | <div><div>REFRIGERATION PRODUCTS LLC STONE MOUNTAIN, GEORGIA U.S.A.</div></div> <div>THIS DOCUMENT CONTAINS MATERIAL AND/OR INFORMATION WHICH IS THE PROPERTY OF HEATCRAFT INC., AND IS SUPPLIED ONLY ON A PROPRIETARY BASIS. NO TRANSMITTAL SHALL BE MADE TO ANY PERSON, FIRM, OR CORPORATION WITHOUT PRIOR WRITTEN APPROVAL.</div> <div><div>DRAWN TLD DATE 11/14/2017</div><div>APPROVED JEH DATE 11/14/2017</div><div>SHT. 1 OF 1</div></div> | | TITLE UNIT SUBMITTAL | | | |
| WIRE AND CONDUIT | | COIL ASSEMBLY | | SHEET METAL | | TUBING | | PRODUCT REMOTE | | | | PART NO. | | | |
| WIRE CUT SIZE +.50/- .00 CONDUIT CUT SIZE (NOT UNDER TENSION) 12 TO 36 +.38/- .00 OVER 36 +.75/- .00 | | FINNED LENGTH 0 TO 24 ±.06 24 TO 75 ±.13 OVER 75 ±.19 CONNECTIONS ±.13 FIN QTY. ±3% BOW (ANY DIRECTION) 12 TO 36 ±.13 36 TO 9 ±.19 OVER 96 ±.25 | | CUT SIZE ±.03 HOLE DIAMETER ±.005 ENDPLATE TUBE HOLE ±.001 C/L OF HOLES ±.02 ANGLES ±2° FORMED DIMENSIONS 0 TO 36 ±.03 36 TO 120 ±.06 OVER 120 ±.13 | | FRACTIONAL ±.03 1 TO 36 ±.06 OVER 36 ±.13 ANGLES ±5° | | TOLERANCE BLOCK ISSUED 02/25/94 REV. A | | | | | | | |
| | | | | | | | | | | B | | DWG. NO. HWN030X6CS | | REV. - | |