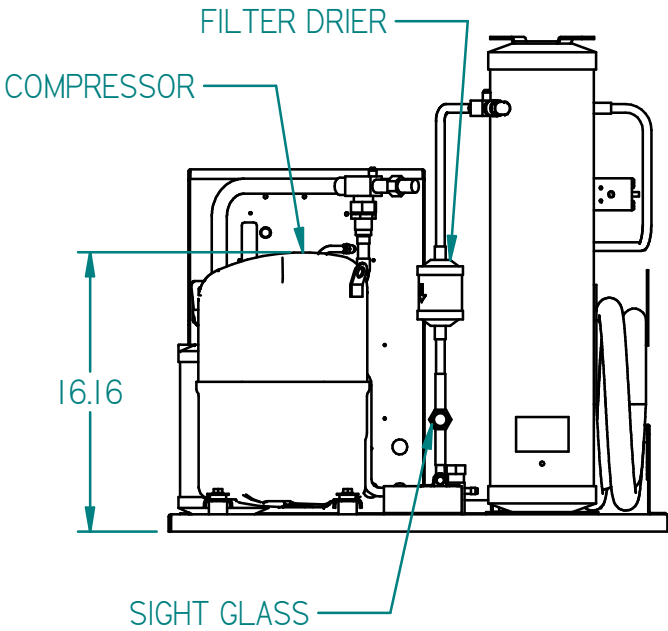
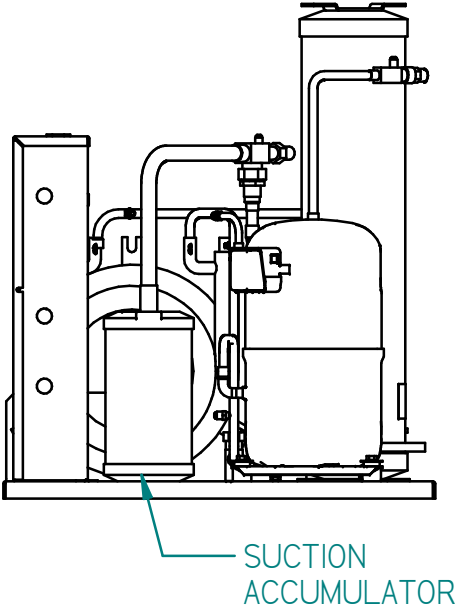
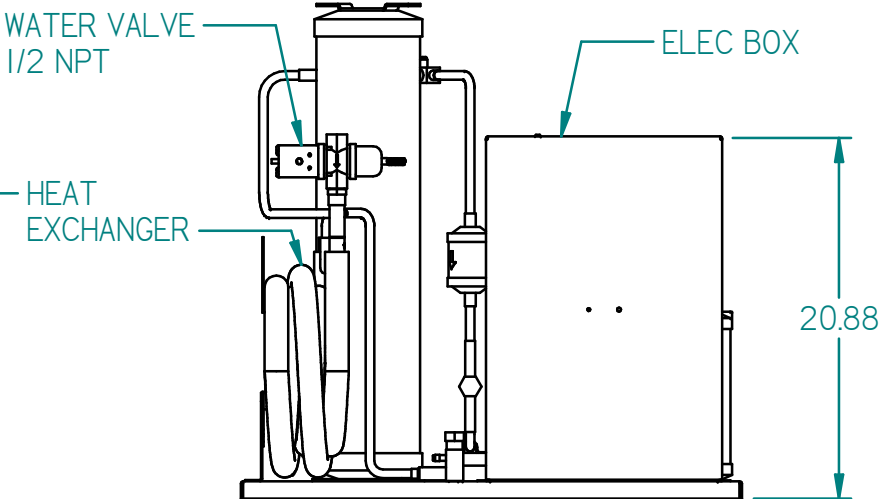
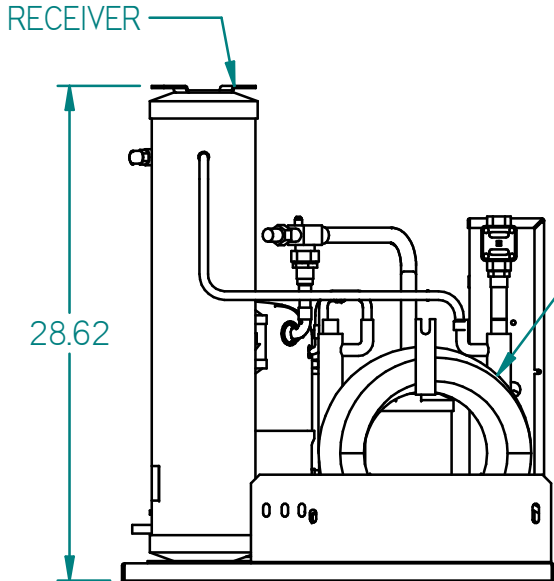
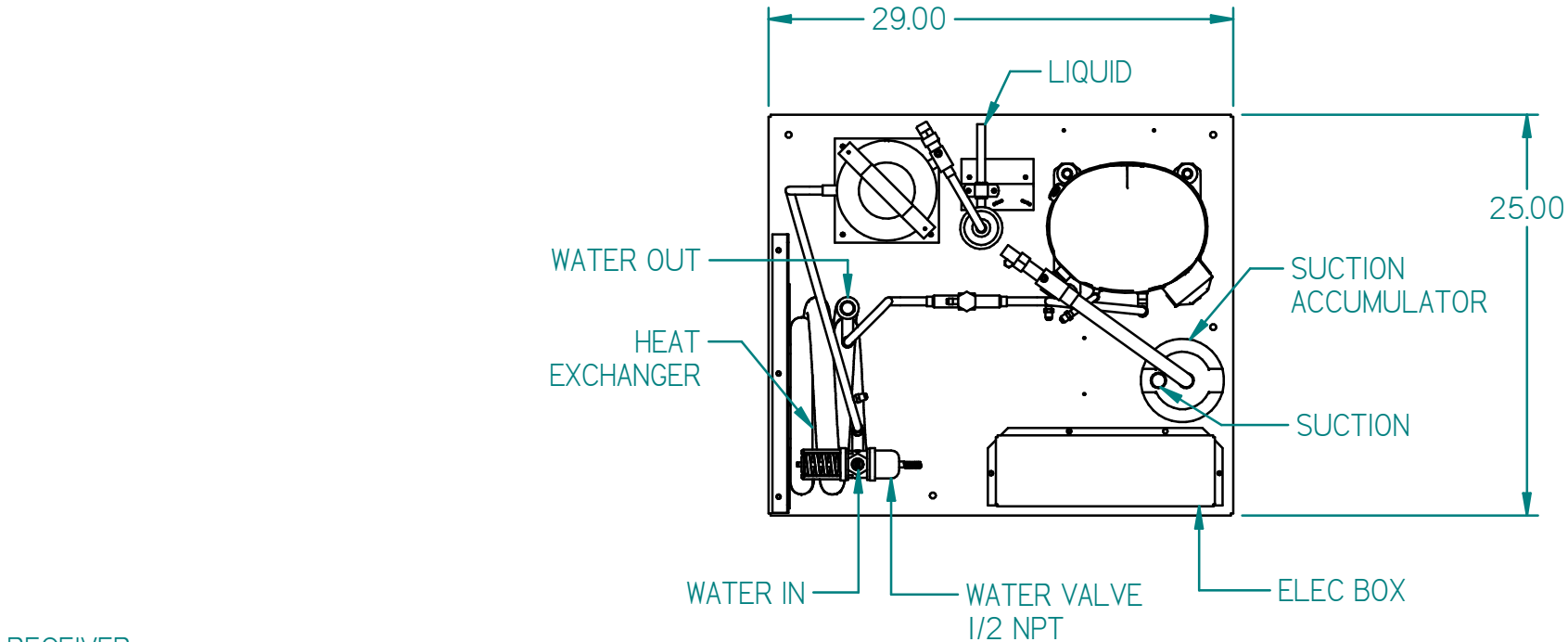



REV	ECN NO.	DATE	BY	DESCRIPTION



UNIT WITH SUCTION ACCUMULATOR OPTION

TOLERANCES (UNLESS OTHERWISE SPECIFIED)				SOLID-EDGE								 <div>REFRIGERATION PRODUCTS LLC STONE MOUNTAIN, GEORGIA U.S.A.</div>		TITLE SUBMITTAL, WATER COOLED, HWN040X6D	
WIRE AND CONDUIT		COIL ASSEMBLY		SHEET METAL		TUBING		THIS DOCUMENT CONTAINS MATERIAL AND/OR INFORMATION WHICH IS THE PROPERTY OF HEATCRAFT REFRIGERATION PRODUCTS AND IS SUPPLIED ONLY ON A PROPRIETARY BASIS. NO TRANSMITTAL SHALL BE MADE TO ANY PERSON, FIRM, OR CORPORATION WITHOUT PRIOR WRITTEN APPROVAL.		DRAWN AJP DATE 4/9/12		PRODUCT WATER COOLED			
WIRE CUT SIZE-----+.50/- .00 CONDUIT CUT SIZE (NOT UNDER TENSION) 0 TO 12-----+.13/- .00 12 TO 36-----+.38/- .00 OVER 36-----+.75/- .00		FINNED LENGTH 0 TO 24-----±.06 24 TO 75-----±.13 OVER 75-----±.19 CONNECTIONS-----±.13 FIN QTY.-----±3% BOW (ANY DIRECTION) 12 TO 36-----±.13 36 TO 96-----±.19 OVER 96-----±.25		CUT SIZE-----±.03 HOLE DIAMETER-----±.005 ENDPLATE TUBE HOLE-----±.001 C/L OF HOLES-----±.02 ANGLES-----±2° FORMED DIMENSIONS 0 TO 36-----±.03 36 TO 120-----±.06 OVER 120-----±.13		FRACTIONAL-----±.03 1 TO 36-----±.06 OVER 36-----±.13 ANGLES-----±5°				DATE 4/9/12		PART NO.			
				TOLERANCE BLOCK						APPROVED CR DATE 4/9/12		DWG. NO. B Submittal HWN040X6D			
						ISSUED 02/25/94		REV. A		SHT. 1 OF 1		REV. -			